

CAU

Type	DE42	DE43	DE52	DE53
Pitch	7.5mm	7.5mm	7.5mm	7.5mm
Number of shuttles	420	430	520	530
Spool diameter	180mm	180mm	180mm	180mm
Applicable twine				
Nylon mono	0.11 – 0.329mm dia.	0.11 – 0.329mm dia.	0.11 – 0.329mm dia.	0.11 – 0.329mm dia.
Nylon multi.	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)
Mesh range (in stretch)	U: 45 – 320mm D: 16 – 320mm S: 16 – 320mm	U: 45 – 320mm D: 16 – 320mm S: 16 – 320mm	U: 45 – 320mm D: 16 – 320mm S: 16 – 320mm	U: 45 – 320mm D: 16 – 320mm S: 16 – 320mm
Production speed	U: Up to 22 r.p.m D: Up to 24 r.p.m S: Up to 24 r.p.m	U: Up to 22 r.p.m D: Up to 24 r.p.m S: Up to 24 r.p.m	U: Up to 22 r.p.m D: Up to 24 r.p.m S: Up to 24 r.p.m	U: Up to 22 r.p.m D: Up to 24 r.p.m S: Up to 24 r.p.m

Type	DE62	DE64	H52	IK31
Pitch	7.5mm	7.5mm	9.0mm	10.0mm
Number of shuttles	620	640	520	310
Spool diameter	180mm	180mm	200mm	200mm
Applicable twine				
Nylon mono	0.162 – 0.284mm dia.	0.162 – 0.284mm dia.	0.202 – 0.37mm dia.	0.20 – 0.435mm dia.
Nylon multi.	235T/2 – 235T/9 (210d/2 – 210d/9)	235T/2 – 235T/9 (210d/2 – 210d/9)	235T/3 – 235T/15 (210d/3 – 210d/15)	235T/3 – 235T/18 (210d/3 – 210d/18)
Mesh range (in stretch)	U: 50 – 290mm D: 16 – 290mm S: 16 – 290mm	U: 50 – 290mm D: 16 – 290mm S: 16 – 290mm	U: 50 – 300mm D: 20 – 300mm S: 20 – 300mm	U: 60 – 320mm D: 20 – 320mm S: 20 – 320mm
Production speed	U: Up to 20 r.p.m D: Up to 23 r.p.m S: Up to 23 r.p.m	U: Up to 20 r.p.m D: Up to 22 r.p.m S: Up to 22 r.p.m	U: Up to 20 r.p.m D: Up to 22 r.p.m S: Up to 22 r.p.m	U: Up to 21 r.p.m D: Up to 23 r.p.m S: Up to 23 r.p.m

Type	IK41	IK43		
Pitch	10.0mm	10.0mm		
Number of shuttles	410	430		
Spool diameter	200mm	200mm		
Applicable twine				
Nylon mono	0.20 – 0.435mm dia.	0.20 – 0.435mm dia.		
Nylon multi.	235T/3 – 235T/18 (210d/3 – 210d/18)	235T/3 – 235T/18 (210d/3 – 210d/18)		
Mesh range (in stretch)	U: 60 – 320mm D: 20 – 320mm S: 20 – 320mm	U: 60 – 320mm D: 20 – 320mm S: 20 – 320mm		
Production speed	U: Up to 21 r.p.m D: Up to 23 r.p.m S: Up to 23 r.p.m	U: Up to 21 r.p.m D: Up to 23 r.p.m S: Up to 23 r.p.m		