

CAD

Type	DE42	DE43	DE52	DE53
Pitch	7.5mm	7.5mm	7.5mm	7.5mm
Number of shuttles	420	430	520	530
Spool diameter	180mm	180mm	180mm	180mm
Applicable twine				
Nylon mono	0.104 – 0.329mm dia.	0.104 – 0.329mm dia.	0.104 – 0.329mm dia.	0.104 – 0.329mm dia.
Nylon multi.	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)	122T/2 – 235T/9 (110d/2 – 210d/9)
Mesh range (in stretch)	12 – 320mm	12 – 320mm	12 – 320mm	12 – 320mm
Production speed	Up to 30 r.p.m.	Up to 30 r.p.m.	Up to 28 r.p.m.	Up to 28 r.p.m.

Type	DE62	DE64	IK31	IK41
Pitch	7.5mm	7.5mm	10.0mm	10.0mm
Number of shuttles	620	640	310	410
Spool diameter	180mm	180mm	200mm	200mm
Applicable twine				
Nylon mono	0.120 – 0.329mm dia.	0.120 – 0.329mm dia.	0.202 – 0.435mm dia.	0.202 – 0.435mm dia.
Nylon multi.	235T/2 – 235T/9 (210d/2 – 210d/9)	235T/2 – 235T/9 (210d/2 – 210d/9)	235T/4 – 235T/15 (210d/4 – 210d/15)	235T/4 – 235T/15 (210d/4 – 210d/15)
Mesh range (in stretch)	12 – 320mm	12 – 320mm	16 – 320mm	16 – 320mm
Production speed	Up to 24 r.p.m.	Up to 24 r.p.m.	Up to 26 r.p.m.	Up to 26 r.p.m.

Type	IK42	IK43		
Pitch	10.0mm	10.0mm		
Number of shuttles	420	430		
Spool diameter	200mm	200mm		
Applicable twine				
Nylon mono	0.202 – 0.435mm dia.	0.202 – 0.435mm dia.		
Nylon multi.	235T/4 – 235T/15 (210d/4 – 210d/15)	235T/4 – 235T/15 (210d/4 – 210d/15)		
Mesh range (in stretch)	16 – 320mm	16 – 320mm		
Production speed	Up to 26 r.p.m.	Up to 26 r.p.m.		